

Product Information ISO Class 5 — 8 Cleanroom Class 100 – 100,000 EU Grade B/C/D USP <797>

SatPax® 1000-Canister

Pre-wetted 55% Cellulose / 45% Polyester Nonwoven Cleanroom Wiper

SatPax[®] 1000 combines Durx[®] 670 nonwoven wipers composed of a hydroentangled nonwoven blend of 55% cellulose and 45% polyester with various saturation levels of isopropyl alcohol and DI water. This pre-wetted format provides a cost effective and easy to use solution versus traditional bulk handling of solvents, maintenance of squirt bottles and inconsistent wetting and cleaning associated with wetting a dry wiper.



Other Class 5 and above Pre-wetted wipers

- SatPax[®] 670-R
- SatPax[®] 550

Key Attributes

- 55% cellulose / 45% polyester hydroentangled nonwoven blend
- No chemical binders in base material
- Pre-wetted with consistent IPA / DI Water concentrations and saturation levels
- Re-sealable solvent resistant packaging with wipers in a c-folded configuration for single withdrawal
- Also available in peel and re-seal pouch

Benefits

- Low extractables and fiber and particle counts
- Smooth and durable with good wet strength
- Reduces alcohol usage and preparation / handling costs
- Reduces VOC emissions
- Increases cleaning efficiency
- Increases cleaning protocol consistency

Environmental

- Reduces VOC (Volatile Organic Compound) emissions
- Complies with RoHS
- Registered under REACH

Applications

- Designed for use in ISO Class 5 and higher cleanroom environments and USP <797> applications
- Designed for use in wet cleaning of critical surfaces where control of flammable solvents and flammable solvent
 concentrations is required
- Final cleaning of surfaces or products prior to manufacturing or packaging
- High saturation level is ideal for removing cleaning and disinfecting residues in regulated environments

Alcohol Mixtures

Alcohol / DI Water mixtures can be varied to fit the customer requirements. Typical mixtures are 70/30 and 9/91 IPA/DI Water.

Saturation Levels

The amount of solution contained in each wiper can be varied according to customer requirements. Higher saturation levels apply more solution to the surface during cleaning.

Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10⁻⁶ sterility assurance level.

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Technical Data (In Dry State)

Attribute		Units	Value	Test Method		
Basis Weight		g/m²	68.0	TAPPI T-410		
Caliper		μm	264	TAPPI T-411		
Fibers	<u>></u> 100µm	fibers/cm ²	160	IEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.2		
Particles	<u>></u> 0.5µm	x10 ³ /cm ²	10	IEST-RP-CC004.3, Sec 6.1.3 / Sec 6.2.1		
Sorbency	Capacity	mL/m²	320	IEST-RP-CC004.3, Sec 8.1 modified / Sec 8.2 modified		
	Efficiency	mL/g	4.7			
	Rate	seconds	2			
Non-Volatile Residue	DI Water	g/m ²	0.028	IEST-RP-CC004.3, Sec 7.1.2		
	IPA	g/m ²	0.0038			
Ions	Na ⁺	ppm	62	IEST-RP-CC004.3, Sec 7.2.2		
	K+	ppm	5.9			
	Ca++	ppm	22			
	Mg ⁺⁺	ppm	5.0			
	CI	ppm	31			

Notes:

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- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product

Order Information:

Product	Number	Size	Shts/	Pks/cs	IPA/DI	Saturation	VOC % by Weight	Style
SatPax® 1000C	SPXC100000112	6x9" (15x23cm)	100	12	70/30	45%	40%	Canister
SatPax® 1000R	SPXC1000.01.12R	6x9" (15x23cm)	100	12	70/30	45%	40%	Refill
SatPax® 1000C	SPXC1000.002.12	6x9" (15x23cm)	100	12	09/91	45%	4.7%	Canister
SatPax® 1000R	SPXC1000.02.12R	6x9" (15x23cm)	100	12	09/91	45%	4.7%	Refill

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