

**Product Information** ISO Class 3 – 5 Cleanroom Class 1 – 100 EU Grade B/C/D

# MicroSeal<sup>®</sup> LI

# Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

MicroSeal<sup>®</sup>LI is a ultrasonically sealed edge cleanroom laundered wiper recommended for ISO Class 3 and above environments. Composed of 100% polyester continuous filament yarns, its smooth knit construction and ultrasonic NVR and ionic contaminant levels, making MicroSeal® LI sealed edges make it deal for applications requiring

critically low levels of particle and fiber release along with durability and chemical compatibility. A proprietary ISO Class 4 cleanroom laundry process helps ensures ultra low suitable for the most sensitive cleaning processes.



#### Other ISO Class 3 and above wipers

- MicroSeal SuperSorb®
- MicroSeal SuperSorb® Lite
- UltraSeal® 3000
- MicroSeal® 1200
- MicroSeal<sup>®</sup> VP
- ValuSeal® LP
- ValuSeal® IonX®

#### **Key Attributes**

- 100% continuous filament polyester knit
- Ultrasonically sealed edges provide low fiber release
- Laundered and packaged in an ISO Class 4 cleanroom

#### **Benefits**

- Critically low particles, fibers, ions and extractables
- Chemically compatible with IPA, Acetone and other solvents
- Steam autoclavable

#### Applications

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Chamber cleaning and CMP processing
- Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- Cleaning of medical device products
- Applying and removing cleaning and disinfecting solutions

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#### **Technical Data:**

| Attribute            |                  | Units                             | Value   | Test Method  |
|----------------------|------------------|-----------------------------------|---------|--|
| Basis Weight         |                  | g/m <sup>2</sup>                  | 141     | TAPPI T410   |
| Caliper              |                  | μm                                | 594     | ASTM D1777   |
| Fibers               | ≥100µm           | fibers/cm <sup>2</sup>            | 0.077   | IEST-RP-CC004.3, Sec 6.1.4 / Sec 6.2.2               |
| Particles            | ≥ <b>0.5</b> µm  | x10 <sup>3</sup> /cm <sup>2</sup> | 0.99    | IEST-RP-CC004.3, Sec 6.1.4 / Sec 6.2.1               |
| Sorbency             | Capacity         | mL/m²                             | 436     | IEST-RP-CC004.3, Sec 8.1 modified / Sec 8.2 modified |
|                      | Efficiency       | mL/g                              | 3.1     |  |
|                      | Rate             | seconds                           | 1.0     |  |
| Non-Volatile Residue | DI Water         | g/m <sup>2</sup>                  | 0.0049  | IEST-RP-C004.3, Sec 7.1.2                            |
|                      | IPA              | g/m <sup>2</sup>                  | 0.011   |  |
| Ions                 | Na⁺              | ppm                               | 0.015   | IEST-RP-CC004.3, Sec 7.2.2                           |
|                      | K+               | ppm                               | 0.0040  |  |
|                      | Ca++             | ppm                               | 0.011   |  |
|                      | Mg <sup>++</sup> | ppm                               | 0.00021 |  |
|                      | CI               | ppm                               | 0.0059  |  |

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions Third party togeting on the performed upper request.
- Third party testing can be performed upon request

### **Order Information:**

| Product                                | Number     | Size           | Shts/pk | Pks/cs | Style   |
|--|------------|----------------|---------|--------|---------|
| MicroSeal <sup>®</sup> LI <sup>®</sup> | MSLI090910 | 9x9" (23x23cm) | 150     | 10     | Stacked |



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