

**Product Information** ISO Class 3 – 5 Cleanroom Class 1 – 100 EU Grade B/C/D

# MicroSeal<sup>®</sup> LI

# Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

MicroSeal<sup>®</sup>LI is a ultrasonically sealed edge cleanroom laundered wiper recommended for ISO Class 3 and above environments. Composed of 100% polyester continuous filament yarns, its smooth knit construction and ultrasonic NVR and ionic contaminant levels, making MicroSeal® LI sealed edges make it deal for applications requiring

critically low levels of particle and fiber release along with durability and chemical compatibility. A proprietary ISO Class 4 cleanroom laundry process helps ensures ultra low suitable for the most sensitive cleaning processes.



#### Other ISO Class 3 and above wipers

- MicroSeal SuperSorb®
- MicroSeal SuperSorb® Lite
- UltraSeal® 3000
- MicroSeal® 1200
- MicroSeal<sup>®</sup> VP
- ValuSeal® LP
- ValuSeal® IonX®

#### **Key Attributes**

- 100% continuous filament polyester knit
- Ultrasonically sealed edges provide low fiber release
- Laundered and packaged in an ISO Class 4 cleanroom

#### **Benefits**

- Critically low particles, fibers, ions and extractables
- Chemically compatible with IPA, Acetone and other solvents
- Steam autoclavable

#### Applications

- Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Chamber cleaning and CMP processing
- Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- Cleaning of medical device products
- Applying and removing cleaning and disinfecting solutions

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#### **Technical Data:**

Attribute		Units	Value	Test Method
Basis Weight		g/m <sup>2</sup>	141	TAPPI T410
Caliper		μm	594	ASTM D1777
Fibers	≥100µm	fibers/cm <sup>2</sup>	0.077	IEST-RP-CC004.3, Sec 6.1.4 / Sec 6.2.2
Particles	≥ <b>0.5</b> µm	x10 <sup>3</sup> /cm <sup>2</sup>	0.99	IEST-RP-CC004.3, Sec 6.1.4 / Sec 6.2.1
Sorbency	Capacity	mL/m²	436	IEST-RP-CC004.3, Sec 8.1 modified / Sec 8.2 modified
	Efficiency	mL/g	3.1	
	Rate	seconds	1.0	
Non-Volatile Residue	DI Water	g/m <sup>2</sup>	0.0049	IEST-RP-C004.3, Sec 7.1.2
	IPA	g/m <sup>2</sup>	0.011	
Ions	Na⁺	ppm	0.015	IEST-RP-CC004.3, Sec 7.2.2
	K+	ppm	0.0040	
	Ca++	ppm	0.011	
	Mg <sup>++</sup>	ppm	0.00021	
	CI	ppm	0.0059	

#### Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as product specifications.
- Due to differences in test methods applied and equipment utilized by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions Third party togeting on the performed upper request.
- Third party testing can be performed upon request

### **Order Information:**

Product	Number	Size	Shts/pk	Pks/cs	Style
MicroSeal <sup>®</sup> LI <sup>®</sup>	MSLI090910	9x9" (23x23cm)	150	10	Stacked



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